

A potential of smart PPE in accident prevention  
and well-being at work  
on the examples of selected solutions

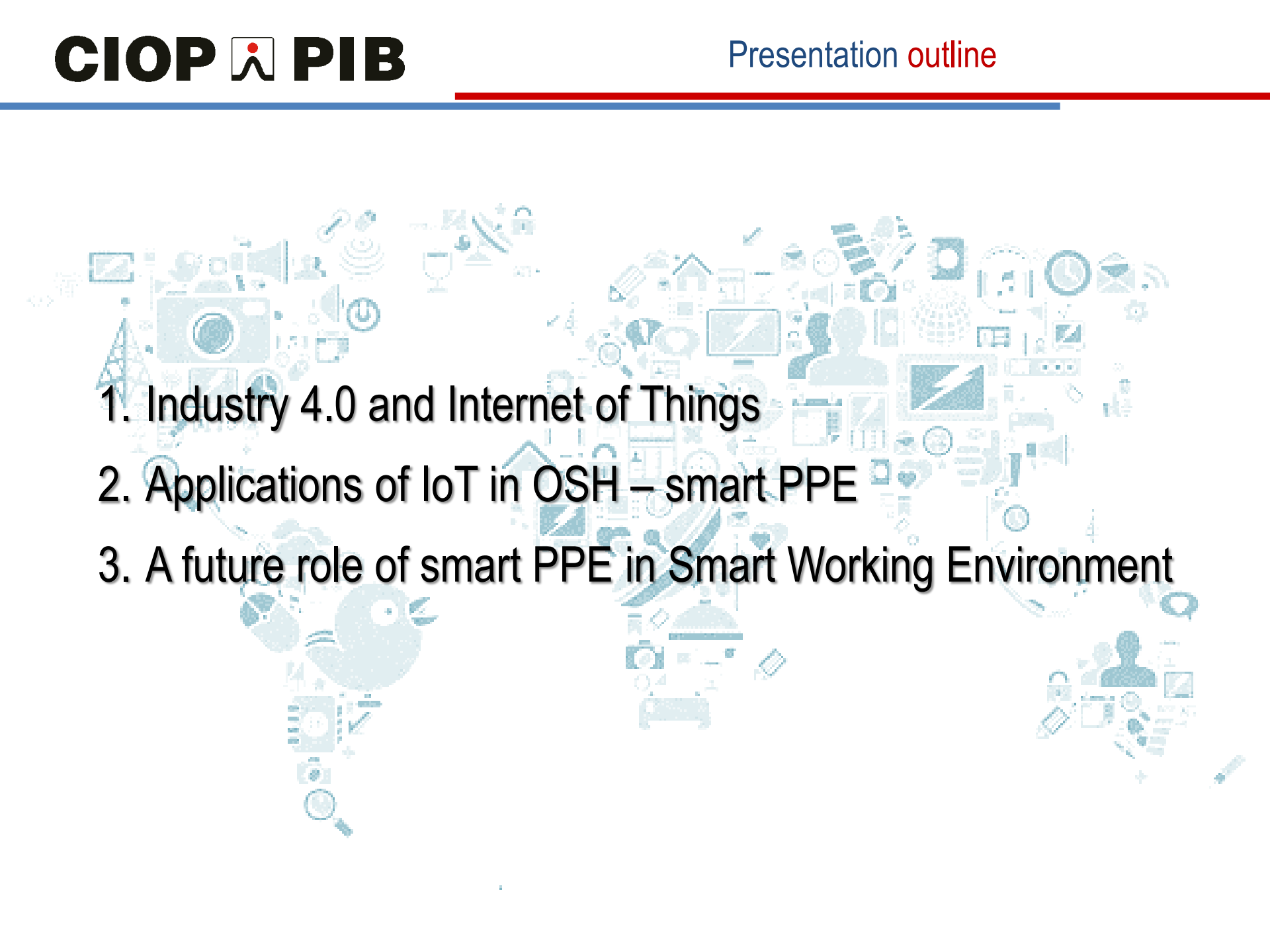
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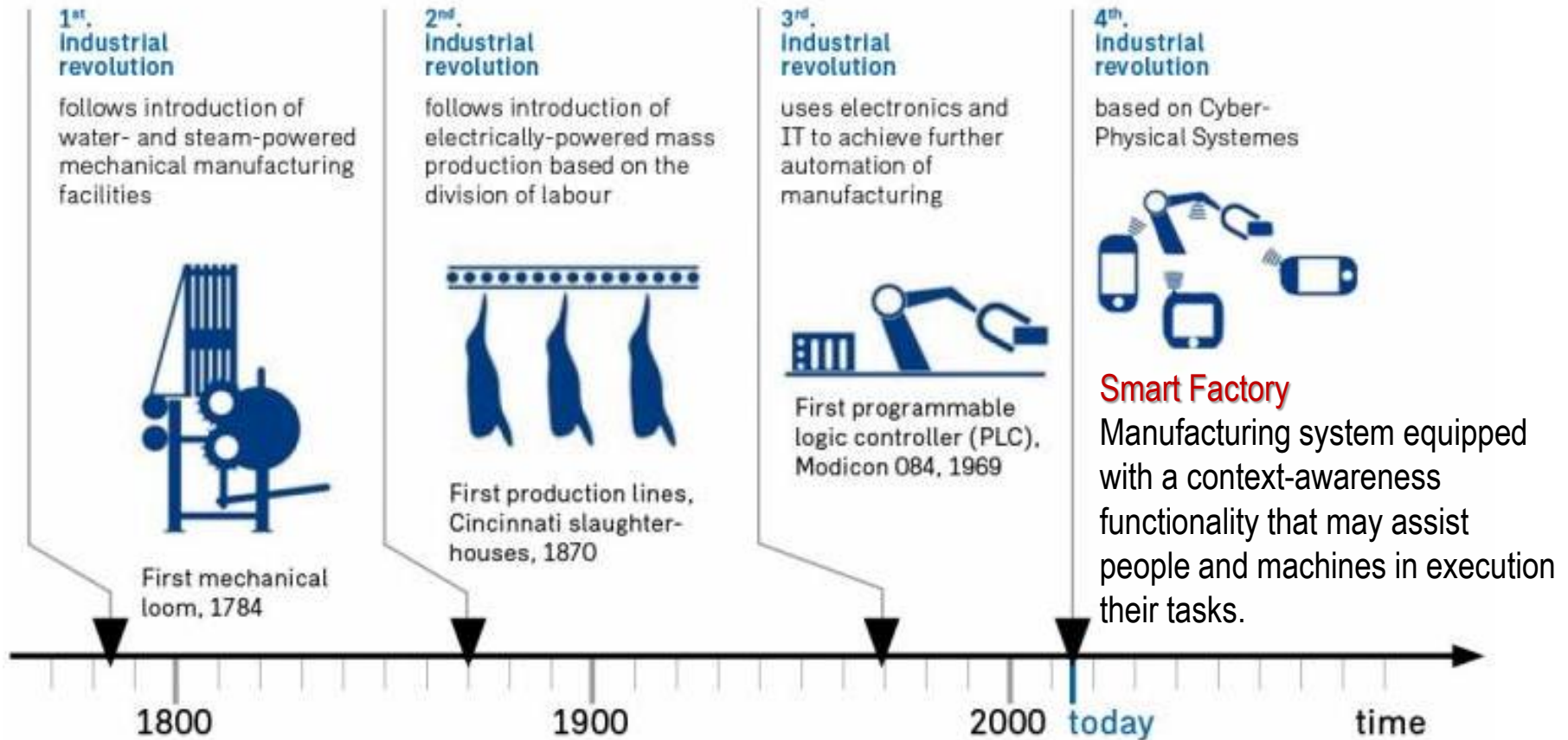
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Technological innovation and organisational changes: the potential impacts on prevention  
29-31 March 2017, Nancy, France

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1. Industry 4.0 and Internet of Things
  2. Applications of IoT in OSH – smart PPE
  3. A future role of smart PPE in Smart Working Environment

### Industry 4.0

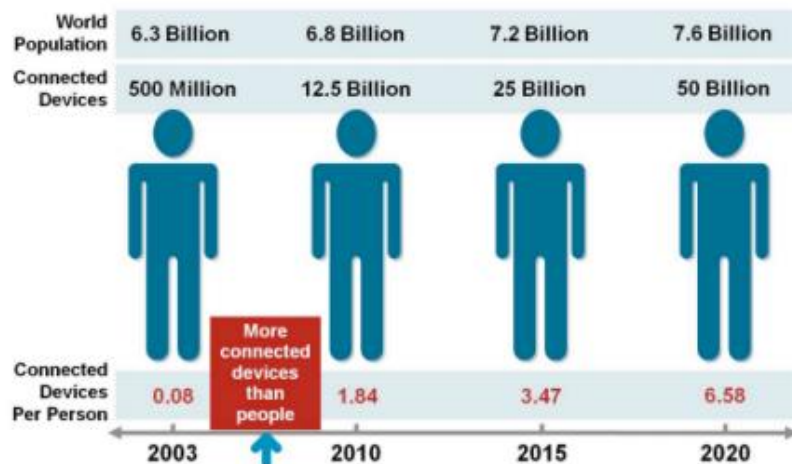


### Internet of Things – next trend of Ubiquitous Computing

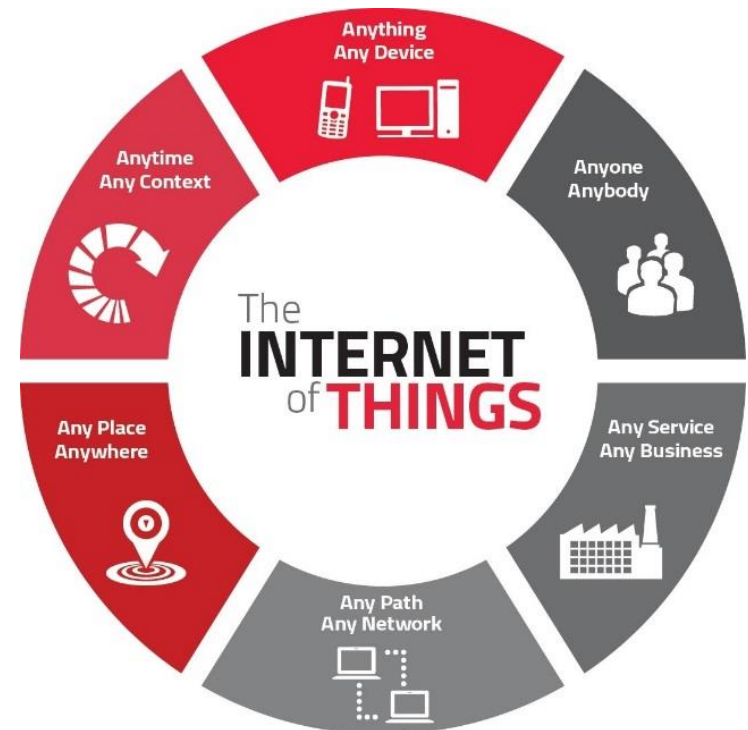
- Collecting, processing and data exchange by means of computer networks, particularly via the Internet
- Objects identified by their unique addresses
- IPv6 protocol for 128-bit addresses – a possibility to address up to  $2^{128}$  devices
- Worldwide exponential growth of connected devices

Basic abilities of the interconnected objects:

- To be identifiable (everything identifies itself)
- To communicate (everything communicates)
- To interact (everything interacts)



Source: Cisco IBSG, April 2011



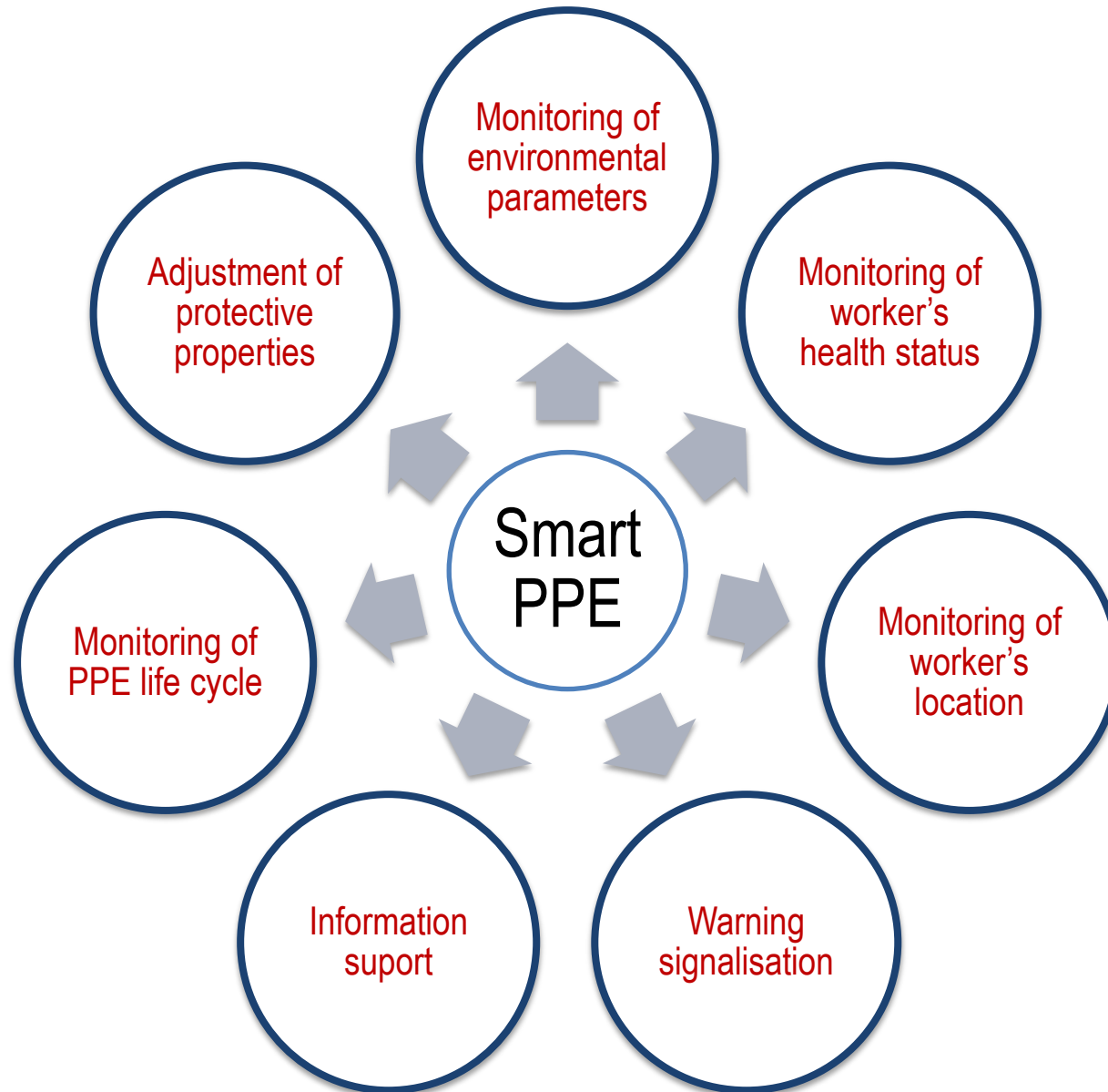
www.tweaktown.com

## State-of-the-art applications of IoT in OSH:

- ✓ Direct hazards for health and life
- ✓ Unpredictable and dynamic harsh and complex environment
- ✓ Workers' protection can be guaranteed only by means of PPE

Smart  
PPE



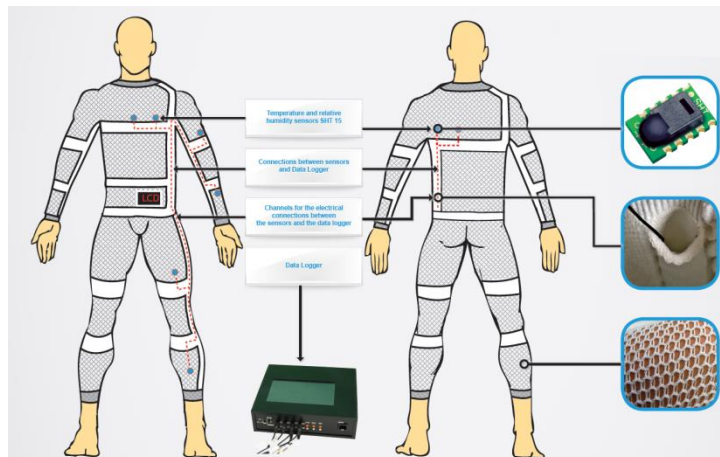


### Intelligent PPE system for personnel in high-risk and complex environments



Firefighters, chemical rescuers and mine rescuers

### Measurement system for undergarment microclimate monitoring with data logging and wireless transmission



### ICT applications:

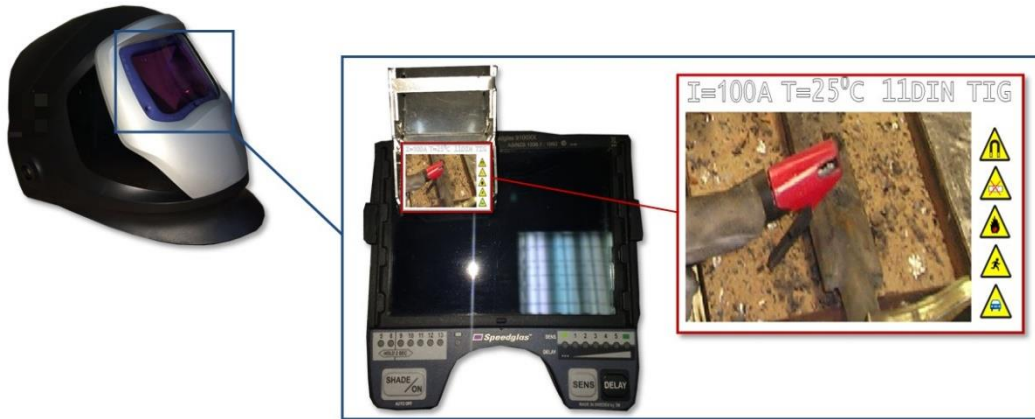
- Monitoring of environmental hazards
- Monitoring of health status
- Wireless communication network

### RFID-based network for PPE life cycle monitoring

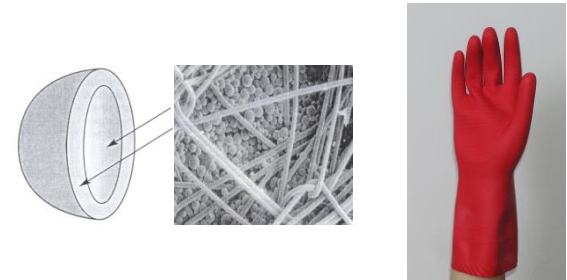


- Control and supervision of PPE parameters during the working day
- Long – term monitoring of PPE "life cycle" focused on the economic aspect

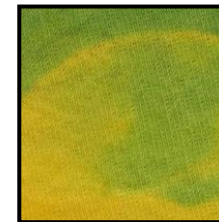
### Welding helmet with Augmented Reality system



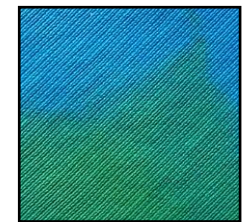
### Signalisation of chemicals permeation through protective gloves



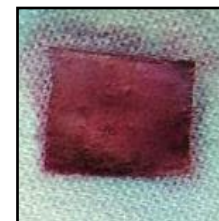
### End-of-service-life indicator



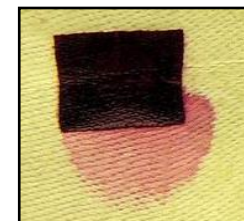
Sulphuric acid



Sodium hydroxide

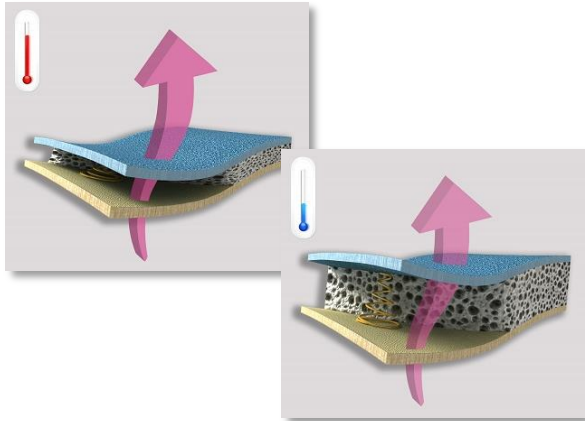


Toluene



Acetone





Shape memory materials



Ionic electro-active polymers



Phase change materials



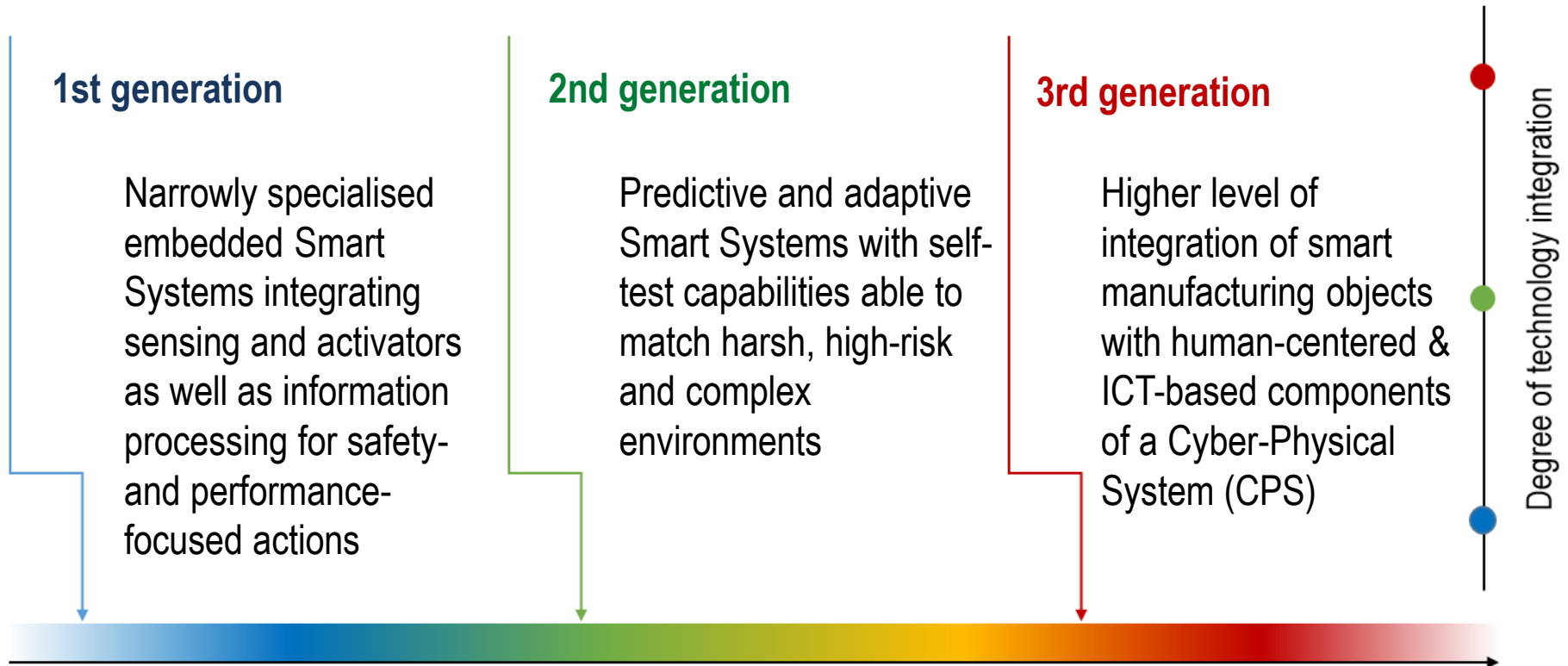
Liquid cooling system



Protective clothing against cold with active thermoregulation system



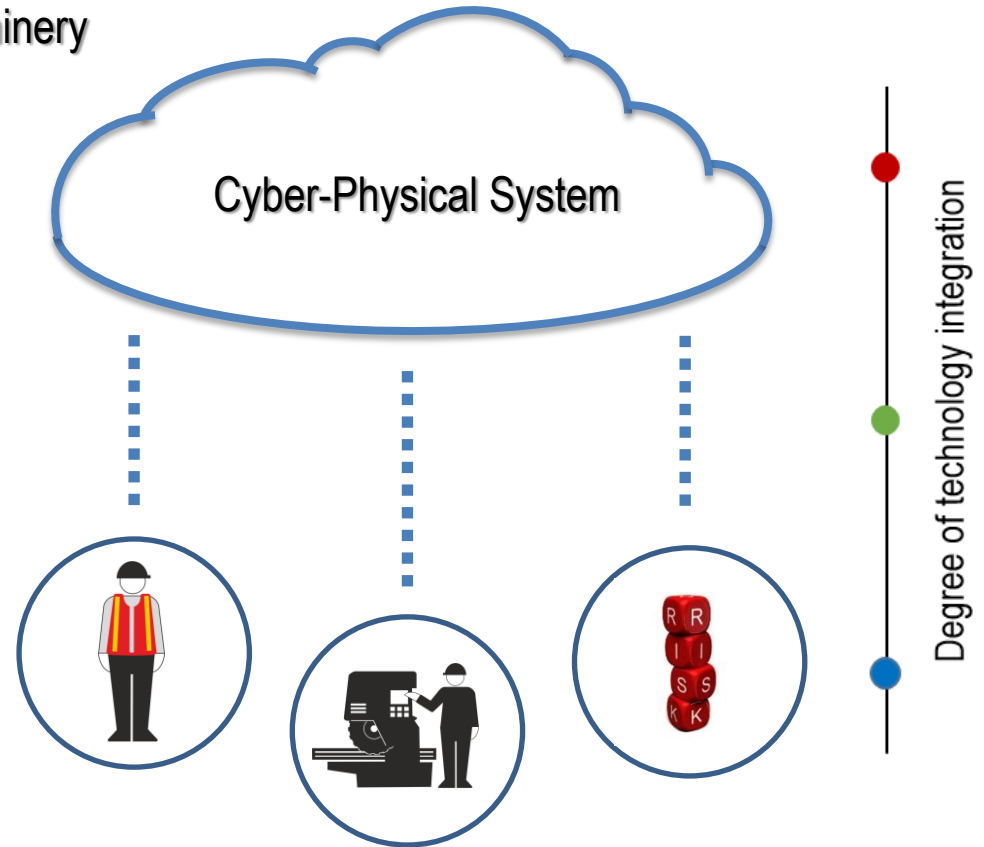
## From Narrowly Specialised Smart Systems towards integrated Cyber-Physical Systems



Cyber-Physical System for symbiotic and safe collaboration between workers and machinery in Smart Working Environment

### 3rd Generation – Cyber-Physical Systems

- Integration of various autonomous smart PPE and manufacturing objects
- New approach to occupational risk management adjusted to SWE concept



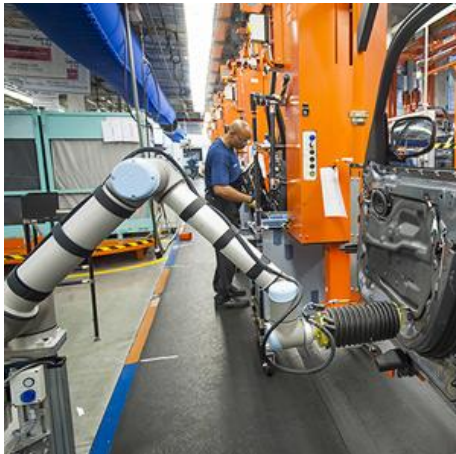
### Smart Working Environment



[www.humanmachineinteraction.org](http://www.humanmachineinteraction.org)

Geographical location of a workplace & surrounding conditions, in which:

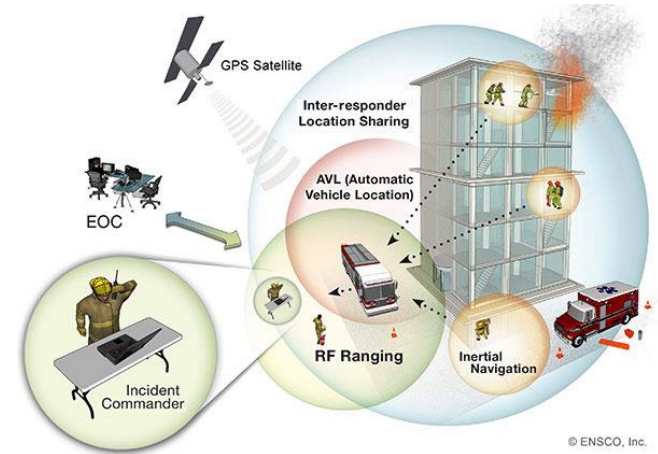
- Workers perform work-related tasks
- IoT technologies support monitoring of environmental parameters and interactions between workers and physical objects **with an overarching goal to ensure workers' safety and well-being**



[www.technologyreview.com](http://www.technologyreview.com)



[www.gtai.de](http://www.gtai.de)



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**Vision Zero** – a vision of a holistic, people-centred accident prevention strategy including safety, health and well-being at work

## 7 Golden Rules for VISION ZERO

- ✓ Leadership commitment
- ✓ Identify all hazards and risks
- ✓ Set safety and health targets
- ✓ Ensure a safe system
- ✓ Use safe and healthy technology
- ✓ Improve qualification
- ✓ Involve people

Attention not limited to workplaces but focused on people with their issues like aging, obesity or chronic diseases



<http://immigrationimpact.com>

### Empowering the workforce with wearables towards (1/2):

- ✓ Smarter, safer and faster work
- ✓ Individualisation of processed information and taken measures
- ✓ Connection between humans and machines
- ✓ Effective and safe interactions of robots with people
- ✓ Integration of Human Factors into manufacturing



<http://www.themanufacturer.com>



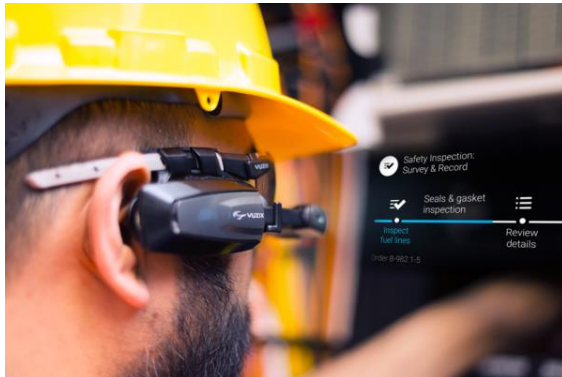
<http://thegadgetflow.com>



[www.fraunhofer.de](http://www.fraunhofer.de)

### Empowering the workforce with wearables towards (2/2):

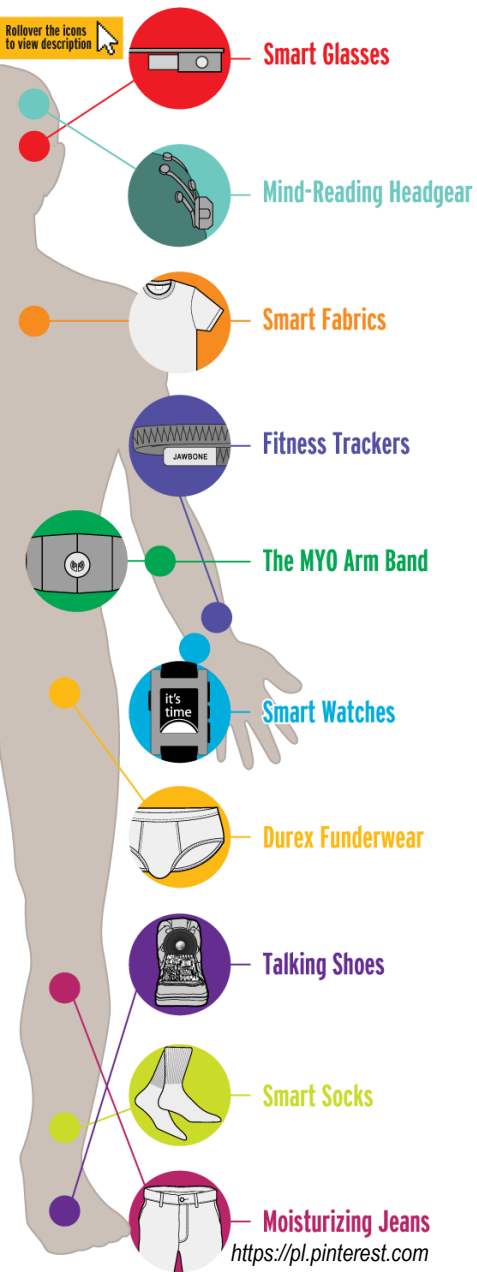
- ✓ Taking full advantage of workers' talent and knowledge for the benefit of business
- ✓ Optimisation of balance of people's strength and limitations
- ✓ Upskilling



<https://upskill.io>



[www.inclusive-project.eu](http://www.inclusive-project.eu)



### A key challenge:

Workers' acceptance

### Expected impact:

- Speed up tasks
- Lower effort
- Improve quality
- Less rework
- Improve safety
- Better service
- Process flexibility



<http://www.newspotng.com>



[www.banki.pl](http://www.banki.pl)



Thank you very much  
for your attention

## Acknowledgments

This presentation is based on results of a number of R&D projects carried out in the CIOP-PIB on a national and international level:

- **i-Protect** Intelligent PPE system for high-risk and complex environments - 7th FP of the EU financed by the European Commission
- **Protective clothing for mine rescuers** - strategic research project entitled „Improving work safety in mines” funded by the National Centre for Research and Development
- **Active protective clothing against cold** - National Programme Technological Initiative I financed by the National Centre for Research and Development
- Other projects on protective clothing and gloves with embedded smart materials and systems, welding helmet with AR system, RFID-based system for PPE management - National Programme “Safety and working conditions improvement” financed by the Ministry of Science and Higher Education and the Ministry of Labour and Social Policy